

ELECTROCHEMICAL DEPOSITION OF TITANIUM and ALUMINIUM from EQUIMOLAR $\text{AlCl}_3 + \text{NaCl}$ MELT



Vesna S. Cvetković¹ (v.cvetkovic@ihm.bg.ac.rs), Nataša M. Vukićević¹, Ksenija Milićević², Srećko Stopić³, Bernd Friedrich³, Jovan N. Jovićević¹

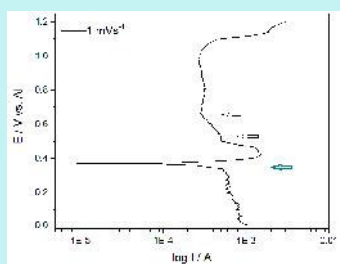
¹Institute of Chemistry, Technology and Metallurgy-Department of Electrochemistry, University of Belgrade, Njegoševa 12, Serbia

²Maana Electric S.A., 15 Route D' Esch, L - 1470 Luxembourg

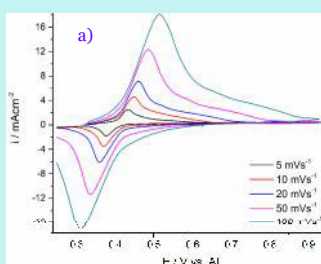
³IME Process Metallurgy and Metal Recycling, RWTH Aachen University, Germany



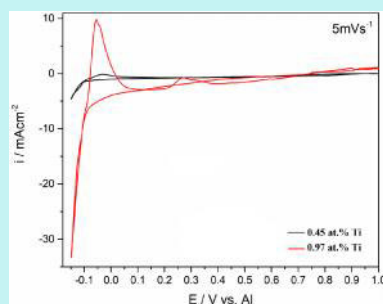
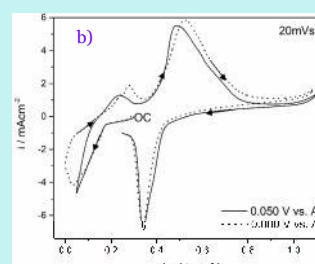
- The importance of aluminium-titanium intermetallic compounds derives from their low weight and high specific strength, stiffness, good oxidative and creep resistance and excellent high temperature properties.
- The area of application of aluminium-titanium intermetallic materials: structural materials in aerospace industry (engines, aircraft parts..), military, automobile sectors, medical devices, etc.
- The idea is to developed low-cost titanium alloys production with the intention of applying them, in large quantities, to our daily life.
- Electrodeposition is an attractive method for fabricating intermetallic compounds since high temperature consolidation is unnecessary, undesirable compositional inhomogeneity is very limited in scale, and grain sizes are typically very small.
- Our interest is Al-Ti electrodeposition from equimolar chloroaluminate molten salts containing up to 0.97 atomic percent Ti ions in the bath by electrochemical dissolution of metal Ti.
- This procedure may be a useful route for a practical application perspective, e.g., Al-Ti alloy formation by Ti recycling from scrap.
- ✓ Electrolyte: Equimolar $\text{AlCl}_3 + \text{NaCl}$, under Ar atmosphere;
- ✓ Working electrode-WE: Ti or GC;
- ✓ Reference electrode-RE: Al;
- ✓ Counter electrode-CE: Ti;
- ✓ Working Temperature: 200°C
- ✓ Techniques applied: LSV, Potenciodynamic, Potentiostatic;
- ✓ Structure analysis: SEM, EDS.



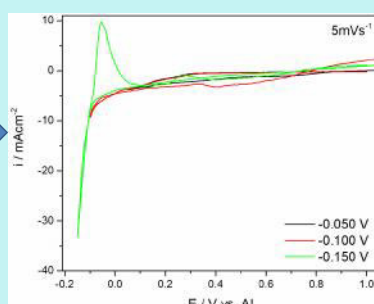
Potentiodynamic polarization curve of Ti electrode, $\nu = 1 \text{ mVs}^{-1}$; $E_i = 0.000 \text{ V} \rightarrow E_f = 1.200 \text{ V vs. Al}$



Linear sweep voltammograms of Ti WE in equimolar melt $\text{AlCl}_3 + \text{NaCl}$; Potential change: a) $\text{OC} \rightarrow E_a = 0.600 \text{ V vs. Al} \rightarrow E_f = 0.250 \text{ V vs. Al}$; b) $\text{OC} \rightarrow E_k$ different cathodic end $\rightarrow E_a = 0.800 \text{ V vs. Al} \rightarrow E_f = 0.250 \text{ V vs. Al}$

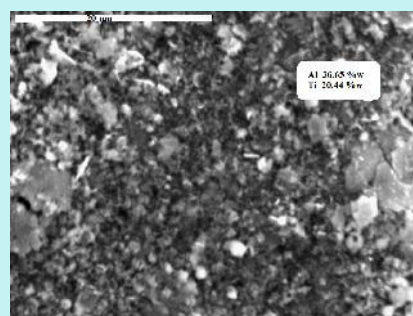


a)



b)

Linear sweep voltammograms of GC WE in equimolar melt $\text{AlCl}_3 + \text{NaCl} + \text{anodically dissolved Ti}$; a) cathodic end -0.150 V vs. Al ; b) at different cathodic ends, dissolved Ti conc. 0.97 at.% Ti.



SEM micrographs of GC WE in equimolar melt $\text{AlCl}_3 + \text{NaCl} + \text{anodically dissolved Ti}$ conc. 0.97 at.% Ti; Inserted EDS data of the deposit obtained potentiostatically at -0.400 V vs. Al .

- ❖ Potentiometric measurements made with Ti WE have indicated reversible potentials of titanium around 0.370 V vs. Al; $\text{Ti}^{2+}/\text{Ti}^{3+}$ and $\text{Ti}^{3+}/\text{Ti}^{4+}$ redox transitions at around 0.500 V vs. Al and 0.700 V vs. Al, respectively. Chlorine evolution appears around 1.100 V vs. Al.
- ❖ LSV diagrams revealed that there is the titanium deposition onto GC in the presence of aluminium even when titanium concentration is very low.
- ❖ The deposit is not in the form of a solid cover of the GC substrate but rather in the form of very fine metal powder.